



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3601-1
Job Sheet 169483



Part No: D3601-1

Job Qty: 100 ea

Part Name: Radius Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Rilpa Enterprises Ltd (CRILP01)

480 Aviation Way NE Calgary, AB, T2E 7G3 Canada ph:(403) 275-3035 fx:(403) 730-0170.

Note: DWG REV A IPP Rev:A New Issue 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	12/28/17	12/28/17	0.00	0.00	Start Up Large Fab-4		
100	Shear	100 pcs	12/28/17	12/28/17	0.00	0.73	Shear		
110	CNC Vertical Machining	100 pcs	12/28/17	12/28/17	0.01	3.34	HAAS1-4		
120	QC	100 pcs	12/28/17	12/28/17	0.00	0.00	QC2 Machining-2		
130	QC	100 pcs	12/28/17	12/28/17	0.00	0.00	QC8 Machining-2		FK 17-12-21
140	Small Fab	100 pcs	12/28/17	12/28/17	0.00	0.70	Small Fab-4		MLL
150	HandFinish	100 pcs	12/29/17	12/29/17	0.00	0.44	HandFinish1		2017-12-21 JSL
160	QC	100 pcs	12/29/17	12/29/17	0.00	0.00	QC7		17-12-21 JSL
170	Packaging	100 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3-1		Ar
180	QC21-SA	100 Ea	12/29/17	12/29/17	0.00	0.00	QC21		DEC 22 2017

Part Op 100 - blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces
Descriptions: 110 - 1- Mill as per Folio FA682 Rev: _____ & Dwg D3601 Rev: _____
140 - 1-Tumble 2-Debur any rough edges after tumbling

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B00750X00.125	7	76	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S025497

Dart Aerospace Ltd.

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Radius Block

PART NO: D3601 - 1
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/20/17

Job No: 169483

